

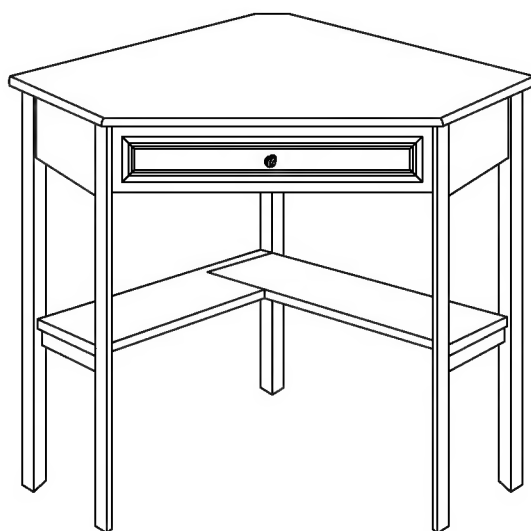
HOME DECORATORS COLLECTION

BF-20360 CORNER WRITERS DESK

INV#28778

ASSEMBLY INSTRUCTIONS

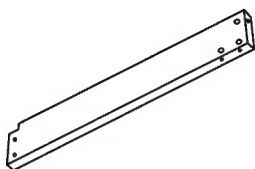
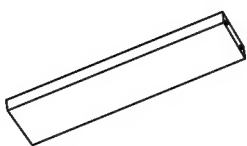
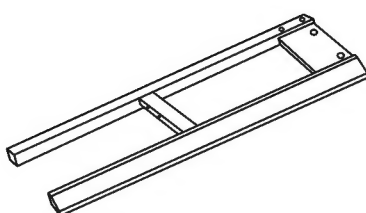
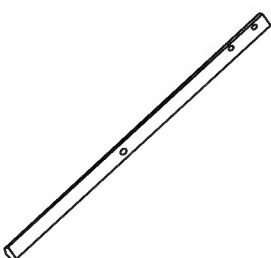
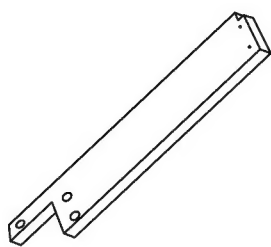
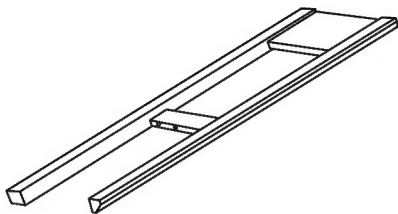
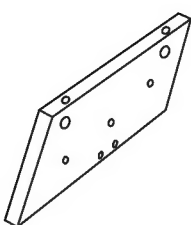
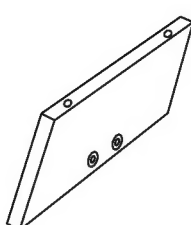
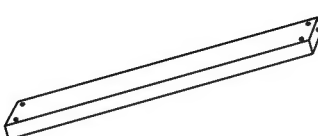
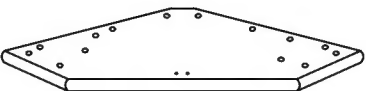
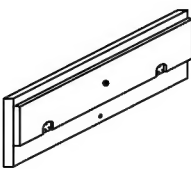
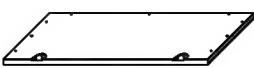
Made In China

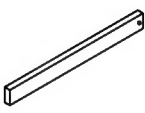

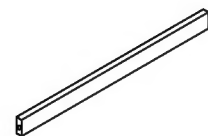



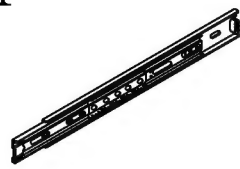





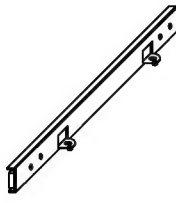


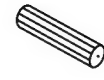

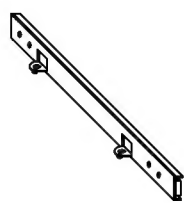


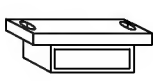
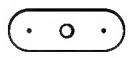




Thank you purchasing this quality product. Be sure to check all packing material carefully for small parts, which may have came loose inside the carton during shipment. Count all parts and material hardware, then compare with parts list to be sure all parts are present. If any parts are missing or damaged, phone, fax, or mail to our Customer Service Department for efficient and speedy service. Please indicate the model number and code letter of part(s) needed.

IMPORTANT NOTE: Follow instructions listed below in proper sequence as numbered to assure fast, easy and correct assembly.

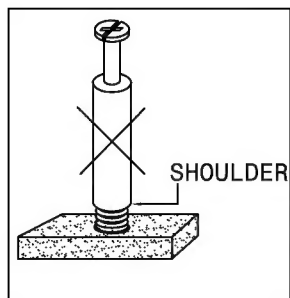
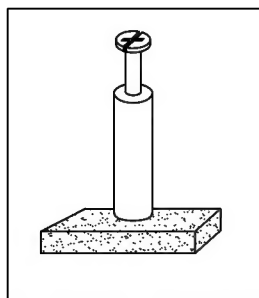
PARTS LIST

| | | |
|---|--|---|
| <p>A</p>  <p>RIGHT SIDE BOTTOM-1PC</p> | <p>B</p>  <p>BACK PANELS-2PCS</p> | <p>C</p>  <p>RIGHT SIDE PANEL-1PC</p> |
| <p>D</p>  <p>BACK FOOT-1PC</p> | <p>E</p>  <p>LEFT SIDE BOTTOM-1PC</p> | <p>F</p>  <p>LEFT SIDE PANEL-1PC</p> |
| <p>G</p>  <p>LEFT STAND PANEL-1PC</p> | <p>H</p>  <p>RIGHT STAND PANEL-1PC</p> | <p>I</p>  <p>SMALL JOIN PANEL-1PC</p> |
| <p>J</p>  <p>TOP PANEL-1PC</p> | <p>K</p>  <p>FRONT PANEL-1PC</p> | <p>L</p>  <p>KEYBOARD PANEL-1PC</p> |

| | | | |
|---|--|---|---|
| M  RIGHT KEYBOARD SIDE PANEL-1PC | N  LEFT KEYBOARD SIDE PANEL-1PC | O  KEYBOARD BACK PANEL-1PC | A1  CAM-LOCKS-26PCS |
| B1  CAM-BOLTS-26PCS | C1 8mm × 1"  SCREWS-4PCS | D1  SLIPPING TRACKS-2PCS | E1 6mm × 3/8"  SCREWS-16PCS |
| F1  NUTS-4PCS | G1 11mm × 1-1/2"  SCREWS-4PCS | H1  KNOB-1PC | I1 8mm × 5/8"  SCREW-1PC |
| J1  LEFT SLIPPING TRACK-1PC | K1  CAM-TOOL-1PC | L1  ALLEN WRENCH-1PC | M1  DOWELS-2PCS |
| N1 6mm × 1"  SCREWS-9PCS | O1  RIGHT SLIPPING TRACK-1PC | P1  HINGES-2PCS | Q1 6mm × 1/2"  SCREWS-12PCS |
| R1  SMALL MAGNET-1PC | S1  FEMALE MAGNET-1PC | T1 7mm × 5/8"  SCREWS-2PCS | U1 5mm × 1/2"  SCREW-1PC |

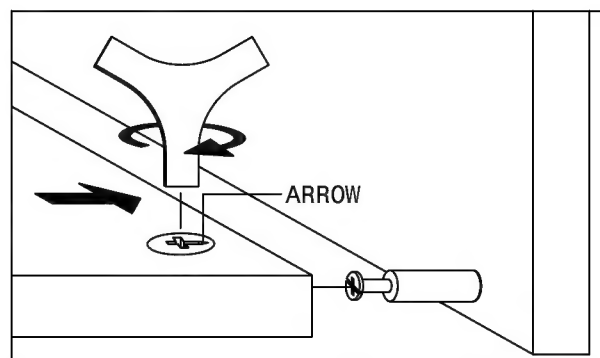
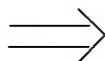
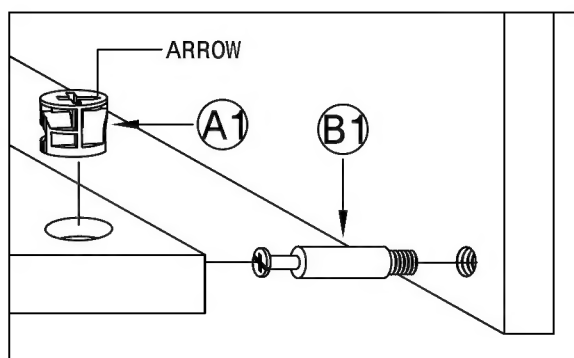
NOTE: THE SURFACE WITH THE STICKER IS THE BACK SIDE.

NOTE: • UPON OPENING, THOROUGHLY CLEAN ALL WOOD SURFACES TO REMOVE DUST AND DIRT THAT MAY HAVE SETTLED ONTO FINISH DURING SHIPMENT. IN ORDER TO PREVENT DAMAGE DURING ASSEMBLY, PLEASE ASSEMBLE THIS ITEM WITH AT LEAST TWO PEOPLE.

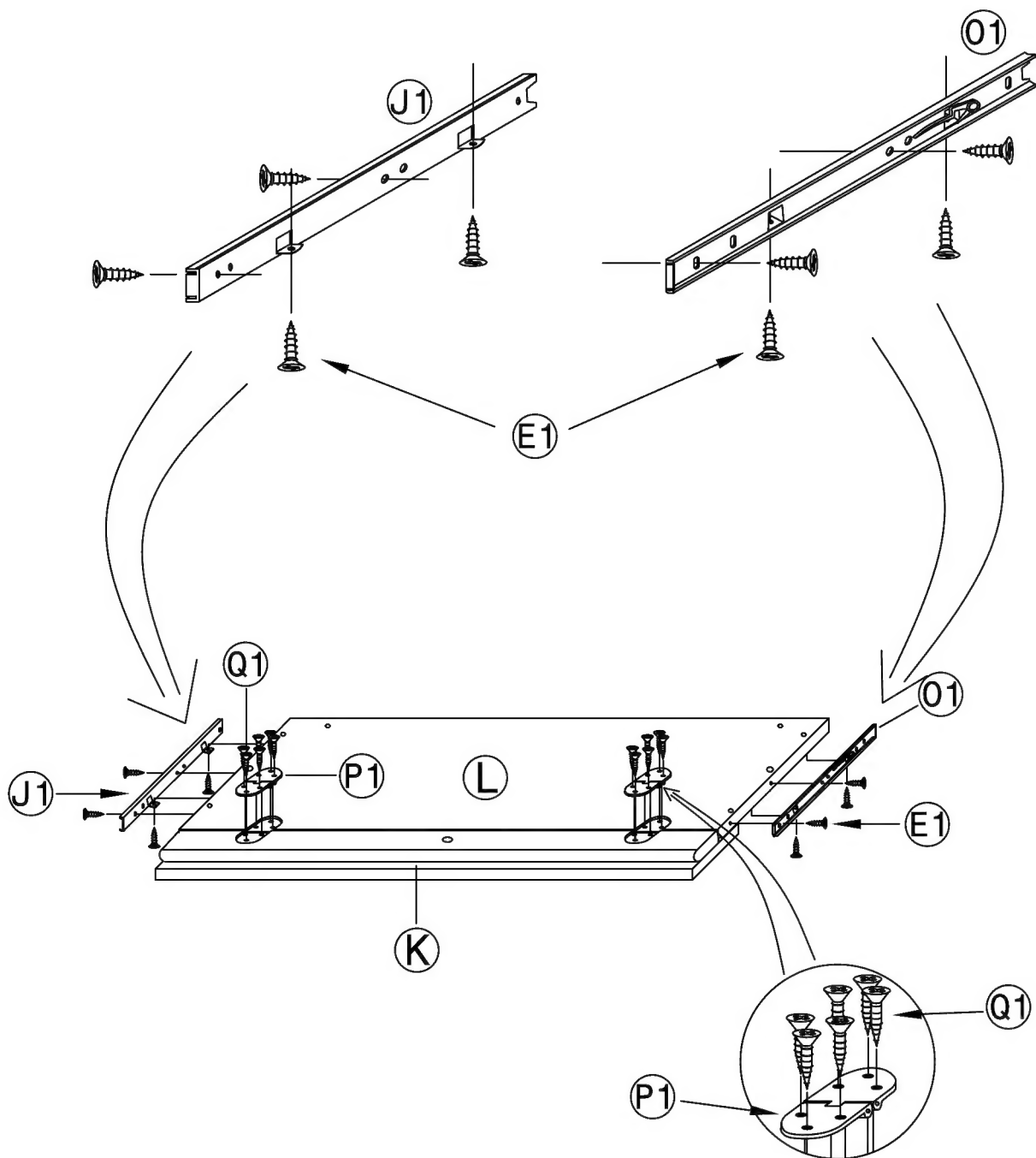


NOTE: TURN THE CAM-BOLT SCREWS UNTIL THEY ARE TIGHT, THE SHOULDER SHOULD BE AGAINST THE SURFACE OF THE PART.

HOW TO USE THE CAM-TOOL

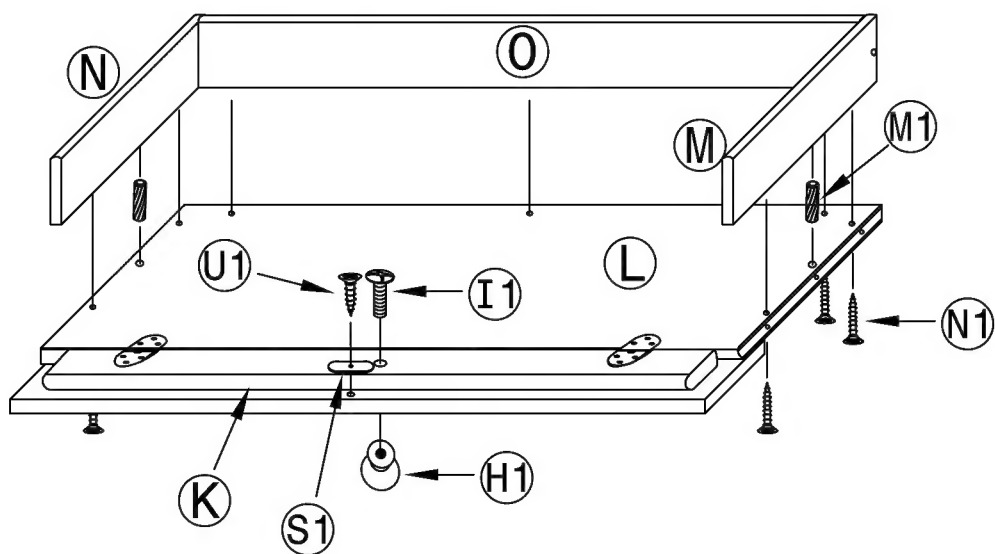
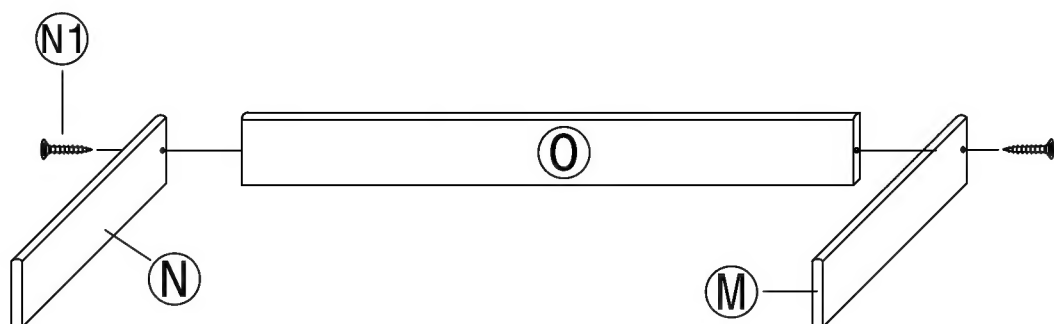


NOTE: • THE ARROWS ON THE HIDDEN CAM-LOCKS SHOULD POINT TO THE CAM-BOLTS



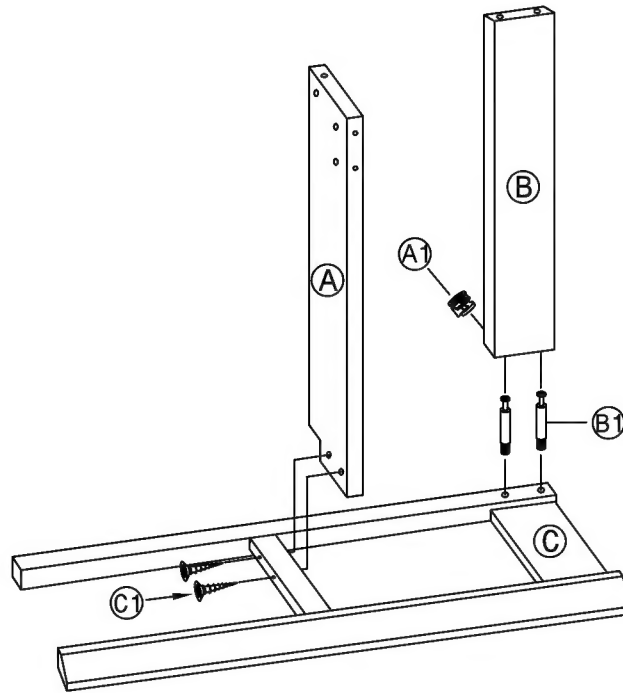
1) . ASSEMBLE SLIPPING TRACK(J1/O1) AND HINGES(P1).

- ATTACH 2 HINGES(P1) TO FRONT PANEL(K) AND KEYBOARD PANEL(L) USING 12 SCREWS(Q1).
- ATTACH RIGHT/LEFT SLIPPING TRACK(O1/J1) TO KEYBOARD PANEL(L) USING 8 SCREWS(E1).



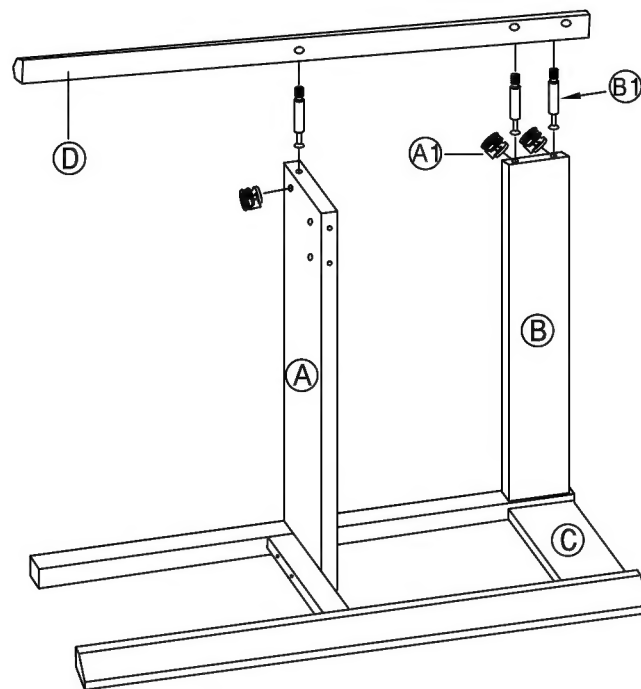
2) . ASSEMBLE THE KEYBOARD PANEL (L) .

- ATTACH THE KEYBOARD SIDE PANEL(M/N) TO KEYBOARD BACK PANEL(O) USING 2 SCREWS(N1) .
- INSERT THE 2 DOWELS(M1) INTO THE HOLES IN THE KEYBOARD PANEL(L) .
- ATTACH THE KEYBOARD SIDE/BACK PANEL(M/N/O) TO KEYBOARD PANEL(L) USING 7 SCREWS(N1) .
- ATTACH THE KNOB(H1) TO FRONT PANEL(K) USING A SCREW(I1) .
- ATTACH THE FEMALE MAGNET(S1) TO FRONT PANEL(K) USING A SCREW(U1) .



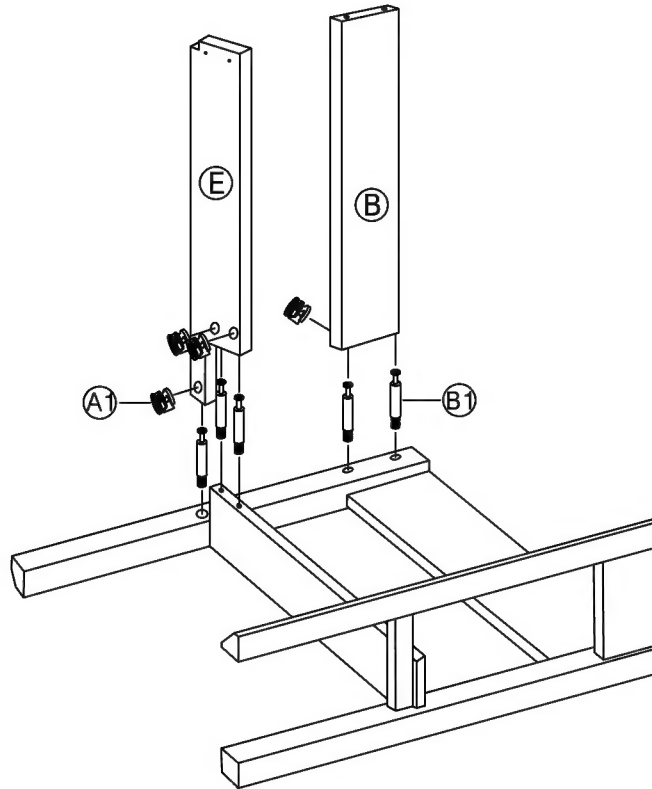
3) . ASSEMBLE PANEL (A/B/C) .

- ROTATE 2 CAM-BOLTS(B1) INTO THE HOLES IN THE RIGHT SIDE PANEL(C) .
- PLACE CAM-BOLTS(B1) INTO THE HOLES IN THE BACK PANEL(B) AND ATTACH USING 2 CAM-LOCKS(A1) .
- ATTACH THE RIGHT SIDE BOTTOM PANEL(A) TO RIGHT SIDE PANEL(C) USING 2 SCREWS(C1) .



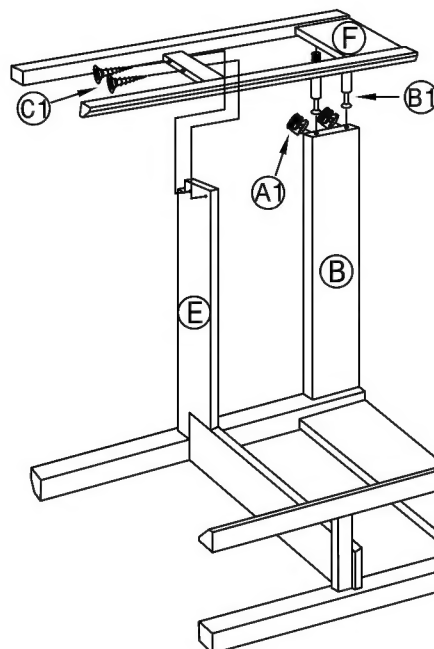
4) . ASSEMBLE BACK FOOT(D) .

- ROTATE 3 CAM-BOLTS(B1) INTO THE HOLES IN THE BACK FOOT(D) .
- PLACE CAM-BOLTS(B1) INTO THE HOLES IN THE PANEL(A/B) AND ATTACH USING 3 CAM-LOCKS(A1) .



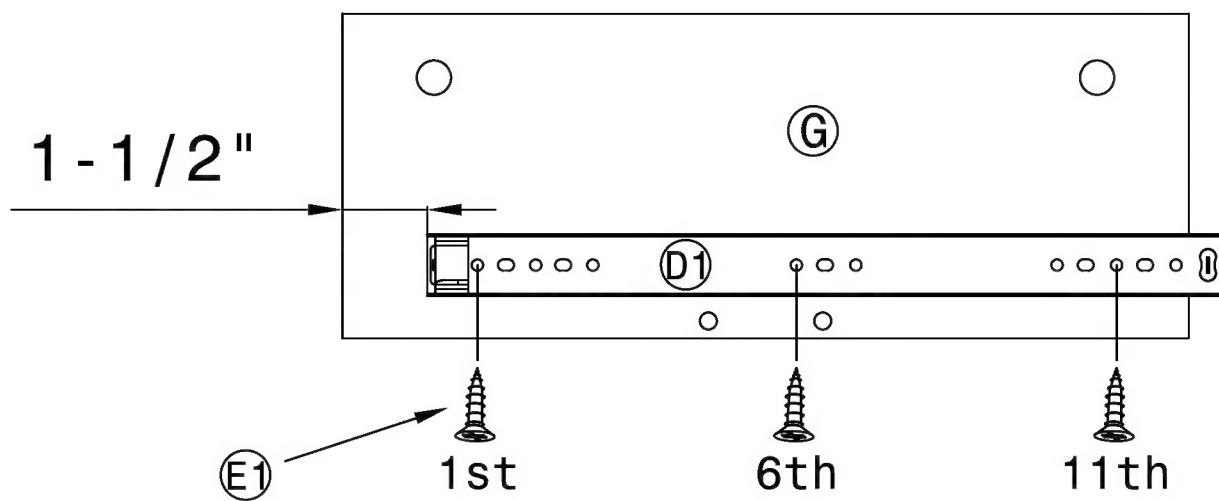
5) . ASSEMBLE PANEL(B/E) .

- ROTATE 5 CAM-BOLTS(B1) INTO THE HOLES IN THE BACK FOOT(D) AND RIGHT SIDE BOTTOM(A) .
- PLACE CAM-BOLTS(B1) INTO THE HOLES IN THE PANEL(B/E) AND ATTACH USING 5 CAM-LOCKS(A1) .



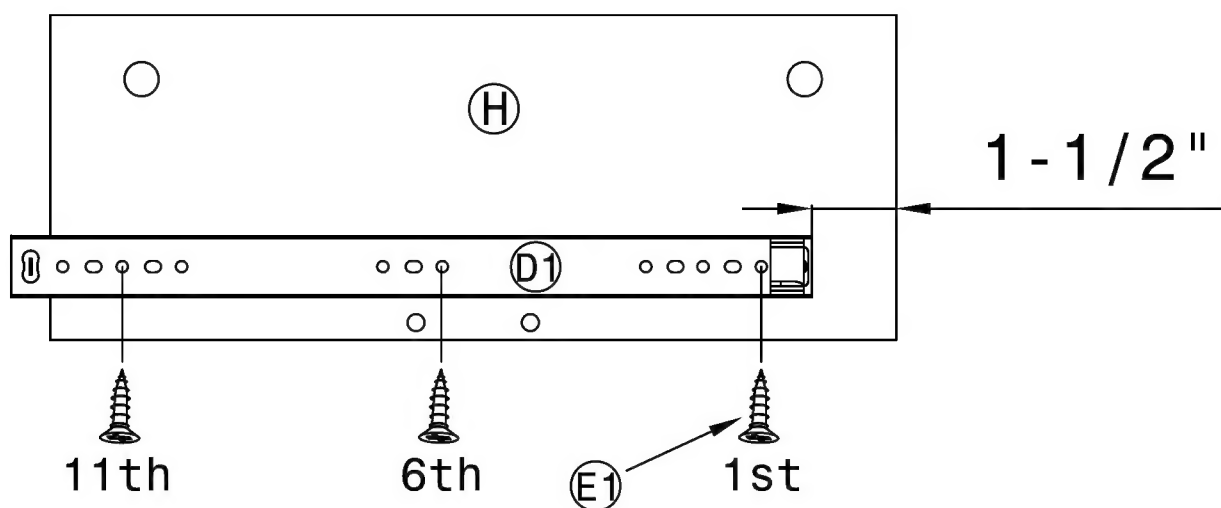
6) . ASSEMBLE PANEL(B/E) .

- ROTATE 2 CAM-BOLTS(B1) INTO THE HOLES IN THE LEFT SIDE PANEL(F) .
- PLACE CAM-BOLTS(B1) INTO THE HOLES IN THE BACK PANEL(B) AND ATTACH USING 2 CAM-LOCKS(A1) .
- ATTACH THE LEFT SIDE BOTTOM PANEL(E) TO LEFT SIDE PANEL(F) USING 2 SCREWS(C1) .



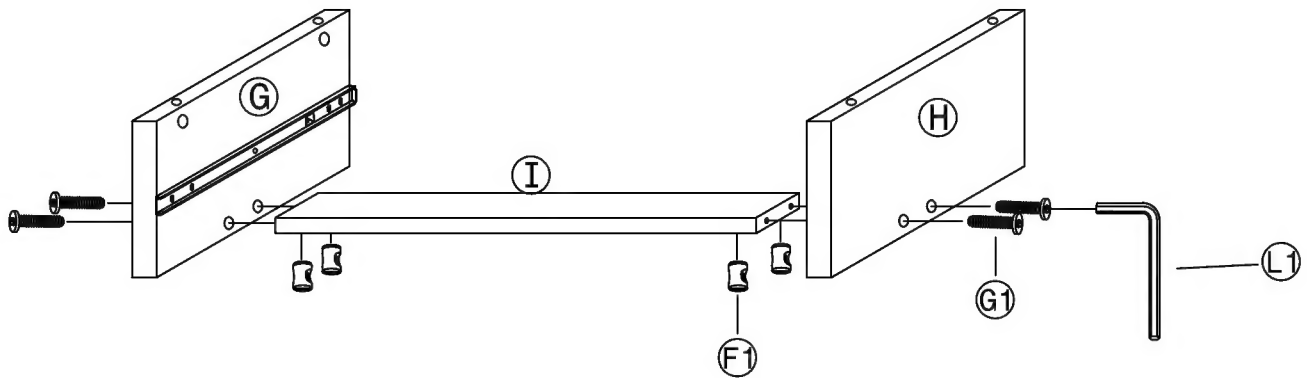
7) . ASSEMBLE LEFT STAND PANEL (G) .

- ATTACH THE SLIPPING TRACK (D1) TO LEFT STAND PANEL (G) USING 3 SCREWS (E1) .



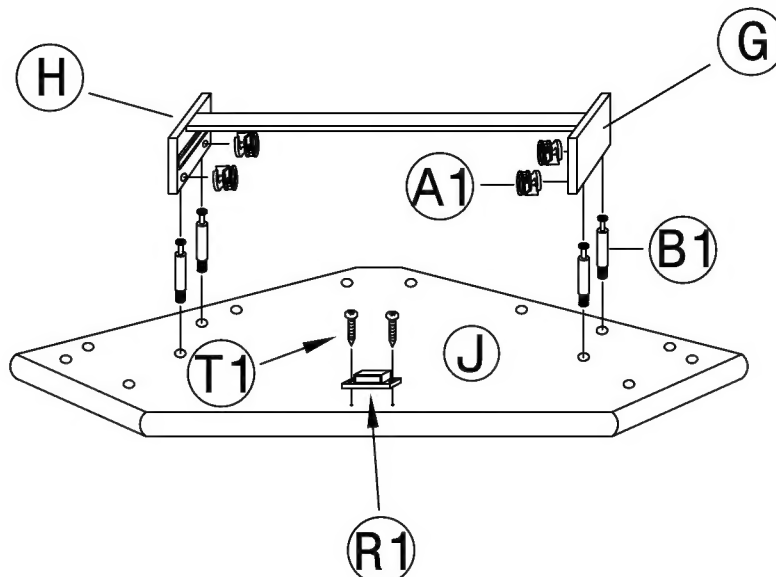
8) . ASSEMBLE RIGHT STAND PANEL (H) .

- ATTACH THE SLIPPING TRACK (D1) TO RIGHT STAND PANEL (H) USING 3 SCREWS (E1) .



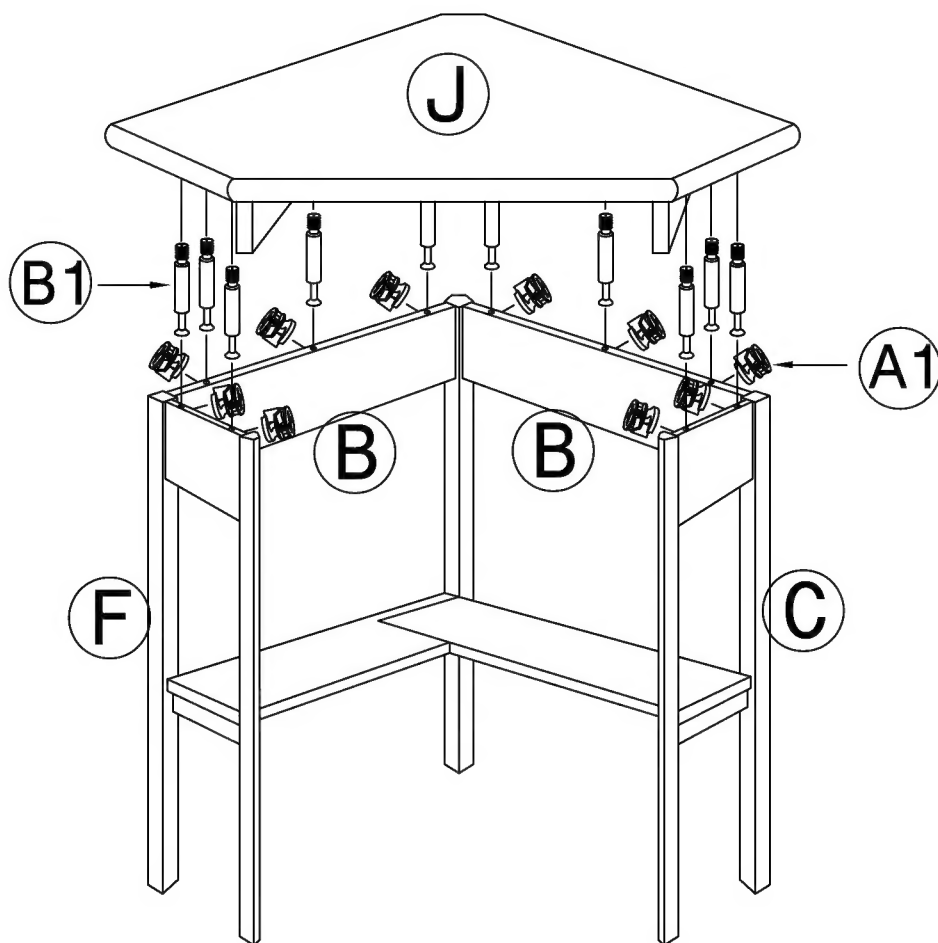
9) . ASSEMBLE SMALL JOIN PANEL(I) .

- INSERT 4 NUTS(F1) INTO THE HOLES IN THE SMALL JOIN PANEL(I) .
- ATTACH SMALL JOIN PANEL(I) TO STAND PANEL(G/H) USING 4 SCREWS(G1) .



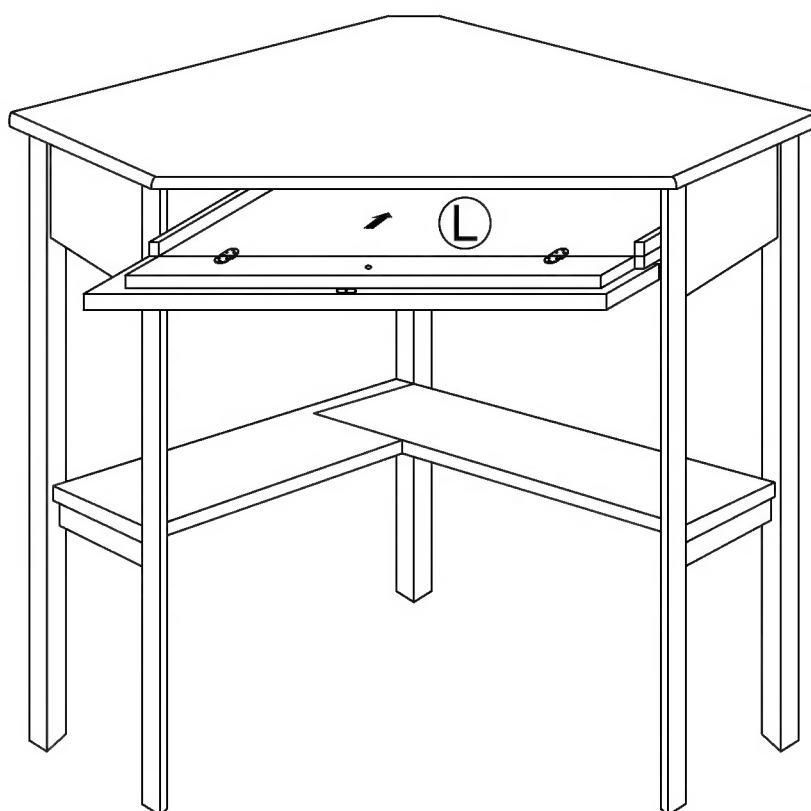
10) . ASSEMBLE TOP PANEL(J) .

- ROTATE 4 CAM-BOLTS(B1) INTO THE HOLES IN THE TOP PANEL(J) .
- PLACE CAM-BOLTS(B1) INTO THE HOLES IN THE STAND PANEL(G/H) AND ATTACH USING 4 CAM-LOCKS(A1) .
- ATTACH THE SMALL MAGNET(R1) TO TOP PANEL(J) USING 2 SCREWS(T1) .



11) . ASSEMBLE TOP PANEL (J) .

- ROTATE 10 CAM-BOLTS(B1) INTO THE HOLES IN THE TOP PANEL (J) .
- PLACE CAM-BOLTS(B1) INTO THE HOLES IN THE PANEL (B/C/F) AND ATTACH USING 10 CAM-LOCKS(A1) .



12) . ASSEMBLE THE DRAWER.

INSERT THE KEYBOARD PANEL(L) INTO THE STAND PANEL SLIDES.